

TelePACE Studio Ladder Logic Editor

Features

- Easy-to-use programming environment
- Comprehensive list of SCADA-specific functions
- On-line editing and monitoring
- Off-line development and editing
- Variety of communications media and protocols supported
- C/C++ applications run concurrently with TelePACE applications

Overview

Control Microsystems' premier software application, TelePACE Studio, provides the ideal programming environment in which to develop ladder logic applications for the SCADAPack family of controllers.

Easy-to-Use Environment

TelePACE Studio is a user-friendly, flexible environment for developing, debugging, and downloading ladder logic code to SCADAPack controllers. It allows for both off-line and on-line code development and provides local and remote access to your process by utilizing intranet and Internet technologies. It also provides controller diagnostic and configuration tools, including an integrated firmware loader, as well as custom functions for SCADA-specific applications.

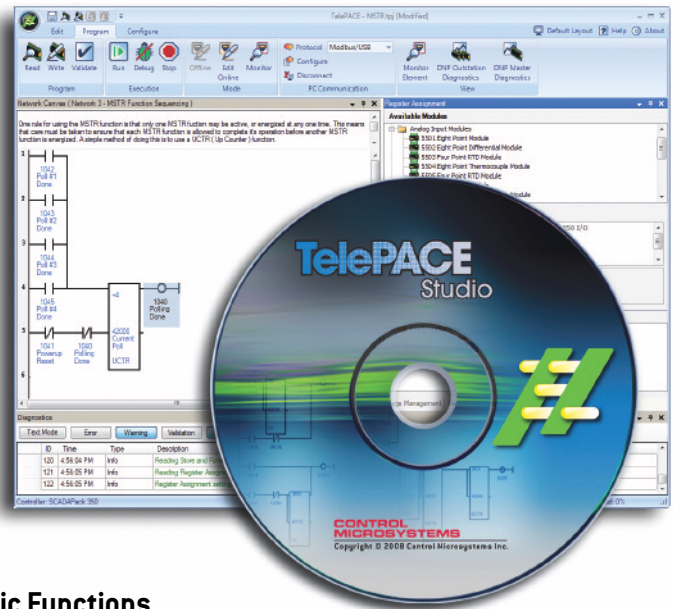
TelePACE Studio allows engineers and electricians to quickly and efficiently develop analog and digital control sequences, configure PID process control, create data logs, calculate flow totals and perform communication functions.

Custom Ladder Logic Functions

TelePACE Studio combines the simplicity of traditional ladder logic with the flexibility and power of custom functions. Users familiar with ladder logic programming techniques and elements such as contacts, coils, and timers can easily progress to the more advanced SCADA functions that are available with the SCADAPack controllers.

These functions include:

DIAL, INIM	Control dial-up phone line communication
DLOG, GETL	Create datalog and retrieve logged data
FLOW	Accumulate and log flow totals based on pulse-type input
TOTL	Totalize and log values based on rate input
HART	Send a HART protocol command and process the response
MSTR	Send a serial protocol message
MSIP	Send a TCP/IP protocol message
PIDA, PIDD	Perform an analog or digital output-based PID algorithm
SCAL	Scale an integer to a floating-point value
SUBR	Define subroutines



On-Line Functionality

TelePACE Studio provides remote or local on-line editing and monitoring of ladder logic programs. Minor changes to the ladder logic code can be made online. This ensures that only the new code is written to the controller and not the entire application.

Program execution can be monitored in real time with logic power-flow displayed on the logic network itself. I/O database variable values are conveniently displayed in the register editor view where custom lists of variables are easily created.

Process variables controlled by the ladder logic code can be forced to pre-determined values. This simplifies debugging code in the absence of actual input process values or when temporarily removing a process input from service for maintenance purposes.

Off-Line Development

Developing ladder logic code is easy and quick using the built-in editing features of TelePACE Studio. These include cut and paste to copy code fragments or entire networks, special configuration views for complex function blocks, and the use of subroutines to compartmentalize sections of code.

Important logic documentation can be appended to the network where the logic resides, making the code more understandable for future users. Tag names can be assigned to individual I/O database points to further enhance code readability.

Communications

TelePACE Studio supports a variety of communication media and protocols over the computer-to-controller link.

Communication media include:

- Direct-wired (RS232/485 and USB)
- Dial-up
- Leased-line
- Licensed and spread-spectrum radio
- Ethernet TCP/IP
- SCADA Server (OPC)

Supported protocols include:

- Serial Modbus (RTU and ASCII)
- DF1
- DNP3, DNP3/TCP and DNP3/UDP
- Modbus/TCP and Modbus/UDP
- Modbus (RTU and ASCII) in TCP and UDP

Concurrent C/C++ Code Execution

For additional programming power, a TelePACE Studio application can execute in the SCADAPack controller concurrently with C/C++ code. Process data generated in either application can be passed to the other through the common I/O database.

For example, the results of complex mathematical algorithms implemented using C/C++ can be used by the TelePACE Studio application to control the process.

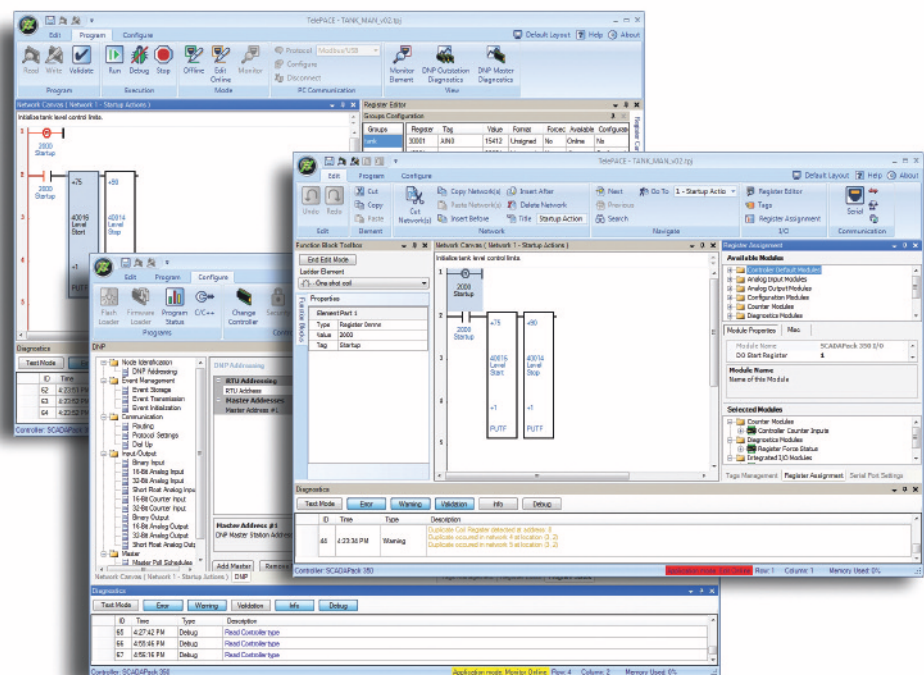
In a typical oil and gas application, Control Microsystems' RealFLO gas flow computer handles the gas flow calculation and logging functions with C/C++ code. A concurrently-executing TelePACE Studio application handles the remainder of the well site automation and communication duties which could include the control of equipment such as pumps and motor starters.

Customizable Workspace

TelePACE Studio program information and controller settings are organized in viewing panes on the workspace canvas. Any combination of views, window size and layout may be customized by the user to control the look of the application.

When debugging multiple projects at the same time, such as a master and slave application, multiple instances of TelePACE Studio may be run concurrently to allow simultaneous debugging of each project.

For more details on TelePACE Studio please consult our website at www.controlmicrosystems.com.



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